



EM3822/99

Transparent Polyurethane glossy Top coat for parquet

Main features of the product:

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| <ul style="list-style-type: none"> • High scratch resistance • High gloss level | <ul style="list-style-type: none"> • Excellent surface hardness • Good speed curing |
|---|---|

Application field : wooden parquet

Gloss level : 100 Gloss

Substrate preparation: PU or PE sealer sanded with 320 grit

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|----------------------------|--------------|-----------|----------|
| Application: | Brush,roller | | |
| Mixing preparation: | Product | Code | % weight |
| | Part "A" | EM3822/99 | 100 |
| | Catalyst | EMC02 | 100 |
| | Thinner | EM731 | 5÷10 |

Chemical-Physical Properties at 20°C

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|---|------------|
| Solid Content (%) | 54±1 |
| Specific gravity (g/cm ³) at 20°C | 1.00± 0,03 |
| Viscosity DIN 4 (s) at 20°C | 85±5 |
| Pot- life (h) at 20°C | 3÷4 h |

Application Characteristics

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|---|---------------------------|
| Quantity recommended per coat | 120 -150 g/m ² |
| Number of hands recommended | 1 |
| Mix. Viscosity ready to use cup DIN 4 at 20°C | 35÷40 sec |

General indications about the cycle

| | Drying at 20°C | Drying in tunnel at 40°C |
|---------------|----------------|--------------------------|
| Dry dust free | 20 min | 15 min |
| Imprint free | 35÷40 min | 20÷25 min |
| Stackable | 5÷6 h | 3÷4 h |

Alternative thinners:

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| EM726/ EM765 | During the summer months |
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Storage:

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| Keep the cans carefully sealed, in a well-ventilated place and with a temperature controlled between 10-30°C |
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Deadline:

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| 12 months from date of manufacture when stored according to directions above |
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